

# RAVEMUL M18

E02WD003 - 01/14

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Ravemul M18 is a polyvinyl acetate water dispersion, suitable to prepare wood adhesives.

	Unit	Value	Method
<b>1. SUPPLY SPECIFICATIONS</b>			
Solid content	%	50±1	MVPF 01
Brookfield viscosity	(1) mPa.s	58000±10000	UNI EN ISO 2555
pH		4.5±0.5	ISO 976
<b>2. TYPICAL VALUES</b>			
Minimum film-forming temperature	°C	4	UNI 8490-14
Prevailing particle size range	µm	0.4÷4.0	MVANS 20
Dispersing system		Polyvinyl alcohol	
Density at 23°C	kg/dm <sup>3</sup>	1.1	MVPF 18
Mechanical stability		Excellent	MVAT 013
Rheological behaviour		Pseudoplastic	

(1) RVT 20 rpm, spindle 7, 23°C

## APPLICATIONS

Ravemul M18 is particularly suitable for the manufacture of wood adhesives for bonding wood, either with or without plastic laminates, in hot and cold conditions. Ravemul M18 can be used in the building sector to make parquet adhesives.

## PACKAGING

Ravemul M18 is available in bulk and in 125 Kg or 50 Kg drums.

## STORAGE

Ravemul M18 is stable for at least 6 months when stored between +5°C and 40°C.

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